

Work Order ID 85857

Friday, June 15, 2012 2:43:52 PM

22/06

85857

Page 1

Item ID: D412-702-013

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: 5-Man Fwd Facing Shoulder Harness

Stop *NS2*

Start Date: 6/18/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 6/22/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan:

MUF

Date: 12-06-15 Tooling:

Date:

Run Start *NR1*

QC:

Date: SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

MUF 12/06/120

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-702-013 CHG002

1

MUF 12.06.22

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

12/6/1924

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

1

MUF 12.06.22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Revision ID:

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Stop ***NS2***

Start Date: 6/18/2012 Start Qty: 1.00

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Cust Item ID:

Required Date: 6/22/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00

130

Packaging

Packaging

Memo

0.00

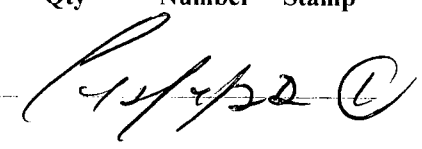
Packaging

Identify and pack for shipping as per PPPD412-702-013

Location:

PPP Rev: A

SHIP PO 8487



140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLJ 12/06/22

MLJ 12/06/22

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Picklist Print

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Work Order ID: 85857

Parent Item: D412-702-013

Parent Item Name: 5-Man Fwd Facing Shoulder Harness

Start Date: 6/18/2012

Required Date: 6/22/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevB Removed Manufacturing
 IPP Rev:C06.04.03As per DSI9324 JLM
 IPP rev D 06.12.14 per ecn 871 EC
 IPP Rev:E 07-03-14 As per DSI 9351 JLM
 IPP Rev:E 07-07-28 As per Rev E JLM Verified By:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3193-03A Bolt		Purchased	No			120	Each	1,340.0000	4	4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST357		1340							
				120187		19							
				120422		2							
				120770		19							
				121652		1000							
				122063		300							
D3195-041 Bracket Assembly		Manufactured	No			120	Each	14.0000	2	2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST246A		14							
				82351		4							
				84755		10							
D3195-043 Bracket Assembly		Manufactured	No			120	Each	11.0000	2	2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST246A		11							
				82332		1							
				84756		10							
D3196-1 Bar		Manufactured	No			120	Each	1.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST260		1							
				81533		1							
D3197-041 Bar Assembly		Manufactured	No			120	Each	0.0000	2	2			

2 B85029 6/16/15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Work Order ID: 85857

Parent Item: D412-702-013

Parent Item Name: 5-Man Fwd Facing Shoulder Harness

Start Date: 6/18/2012

Required Date: 6/22/2012

Start Qty: 1.00

Required Qty: 1.00

D3215-041

Manufactured No

120 Each 0.0000

Belt Assembly

D3268-1

Manufactured No

120 Each 18.0000

Placard

Location

Loc Qty

Loc Code

ST246A

18

83225

18

D3546-1

Manufactured No

120 Each 0.0000

Clip

D3551-00

Manufactured No

120 Each 5.0000

Hook and Loop Tie

Location

Loc Qty

Loc Code

ST246A

5

81879

5

D412-702-069

Manufactured No

120 Each 2.0000

Grommet

Location

Loc Qty

Loc Code

FG125

2

82596

2

MS24694-S152

Purchased No

120 Each 46.0000

Screw

Location

Loc Qty

Loc Code

ST290

46

116440

1

119108

10

120731

18

121444

17

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Shop Packet Print

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Parent Item: D412-702-013

Parent Item Name: 5-Man Fwd Facing Shoulder Harness

Start Date: 6/18/2012

Required Date: 6/22/2012

Start Qty: 1.00

Required Qty: 1.00

MS24694-S154

SCREW

Purchased

No

120

Each

30.0000

2

12/6/12

Location

Loc Qty

Loc Code

ST289A

3

120498

3

ST290

27

119022

4

121068

23

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Shop Packet Print

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6.0 PARTS LISTS

QTY -011	QTY -013	QTY -015	QTY -017	QTY -019	Part Number	Description
X					D412-702-011	Dart 13-Man Shoulder Harness Kit
	X				D412-702-013	Dart 5-Man Forward Facing Shoulder Harness Kit
		X			D412-702-015	Dart 4-Man Aft Facing Shoulder Harness Kit
			X		D412-702-017	Dart 4-Man Side Facing Shoulder Harness Kit
				X	D412-702-019	Dart 1-Man Forward Facing Shoulder Harness Kit
1	1		1	1	D412-702-069	GROMMET KIT
2	2				D3195-041	BRACKET
2	2				D3195-043	BRACKET
1	1			1	D3196-1	BAR
1			1		D3196-3	BAR
1			1		D3196-4	BAR
2	2				D3197-041	BAR
4		4			D3198-1	FITTING
18	10		8	2	D3215-041	HARNESS ASSEMBLY
4		4			D3215-043	HARNESS ASSEMBLY
2	2				D3268-1	PLACARD
13	5	4	4	1	D3551-11	HOOK AND LOOP TIE
2	2				D3546-1	CLIP
4		4			AN4-5A	BOLT
4	4				AN4-13A	BOLT
8		8			AN4-20A	BOLT
20		20			AN960JD416	WASHER (OR NAS1149D0463J)
12		12			MS21042L4	NUT (OR MS21042-4)
8	2		6	2	MS24694-S152	SCREW
8	2		6	2	MS24694-S154	SCREW

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Revision: A

Date: 10.12.01